

LEAD STICK CASTER Type LSC-24



- The machine is fully automatic and operated entirely by compressed air.
- Complete of moulds cut to produce stick in accordance with customer design.
- Lead pour can be adjusted by a timer to give accurate control of required stick size.
- Sticks are ejected automatically for maximum efficiency into a tote box.
- The machine is complete of aspiration hood ready to be connected to central vacuum system.

CYCLE DESCRIPTION

The lead casted in the pot is delivered by a delivery system composed by a pump, a pipe heated by "joule effect" and a dosing valve, to a ladle positioned upon the mould. Automatically the ladle tilt and pour the correct quantity of lead in the mould and return in the start position waiting that the next mould is positioned in the casting zone.



TECHNICAL DATA

• Overall Dimensions: mm 1300x960x1800h (with aspiration cup).

• Weight: 600 Kg.

• Electricity: **400 V - 50 Hz**.

• Installed power: 15 Kw (with lead pipe delivery system and ingot feeder).

• Compressed air: 6 bar.

• Max air consuption: 35 NI/min.

WE RESERVE ANY POSSIBLE MODIFICATIONS